1. Introduction

Pectin is the natural hydrocolloid most valued in the food industry where it is widely used as a stabilizing additive as well as to enhance the food textural properties.[1] Chiefly derived from lemon peel and to a minor extent from apple pomace, commercial pectin is industrially obtained through an hydrolytic process carried out with the aid of diluted mineral acids at relatively high temperatures.[2]

Besides generating large amounts of effluents in the form of diluted mineral acid solution, the process invariably degrades the structure of pectin found in the fruit peel, lowering the molecular weight and partly also the degree of esterification (DE). For example, compared to sulphuric acid, more expensive citric acid recovers pectin of higher molecular weight (improving the viscosity and the flow properties of pectin gel) from citrus fruit peels.[3]

Perhaps not surprisingly, given its ubiquitous presence in fruits and vegetables, pectin is a prebiotic dietary fiber exerting multiple physiological and biological functions including significant anticancer, antiobesity and heavy metal-binding capacity, which make it increasingly used as an active ingredient by the pharmaceutical, nutraceutical and food industries.[4]

From microwave-assisted extraction at high temperature (110 °C)[5] through subcritical water extraction[6] and microwave hydrodistillation and gravity,[7] several new acid-free extraction methods have shown to afford pectin of improved structural and functional properties on both laboratory and pre-industrial scale.

Amid them, perhaps the most promising method from the industrial viewpoint is the extraction based on controlled hydrodynamic cavitation (HC).[8] Originally demonstrated in the citrus fruit field with waste orange peel on semi-industrial scale (42 kg of raw material in 142 L water),[9] the process quickly affords extraction and separation of water soluble and insoluble bioproducts with practically no degradation neither of pectin nor of the valued phytochemicals contained in the orange peel.

The DE of orange pectin obtained by HC followed by freeze-drying (17%)[10] was found to be low, as in the case of pectin derived from microwave hydrodistillation, hydrodiffusion and gravity (MHG) followed by freeze-drying (29%).[10] We remind that pectin with DE < 50% does not require sugar or acidic conditions to gel, making it particularly well suited for food, pharmaceutical, and nutraceutical applications.[10]

Extending the hydrodynamic cavitation process to waste lemon peel (WLP), we show in the following that said new form of pectin isolated via freeze drying shows exceptionally high antioxidant and non-cytotoxic activity. Preliminary investigation indicates also significant antimicrobial activity. These findings open the route to the development of new nutraceutical and healthcare applications of a versatile biopolymer endowed with new functionality, rapidly and conveniently obtained from an abundant by-product of the agri-food industry.

2. Results and Discussion

Figure 1 shows a lemon pectin sample obtained after lyophilization. Dubbed IntegroPectin, such pectin is colored in yellow, and has a delicate fragrance pointing to the presence of lemon terpenes. Figure 2 shows the industrial waste lemon peel extracted along with water-soluble flavonoids and other phytochemicals from citrus industry’s waste lemon peel via hydrodynamic cavitation in water, directly at pre-industrial scale and further isolated via freeze drying, shows exceptionally high antioxidant and non-cytotoxic activity. Preliminary investigation indicates also significant antimicrobial activity.
undergoing grinding with a blender prior to the hydrocavitation-assisted extraction process. Necessary for circulating the water-WLP mixture through the pump and the reactor, such pretreatment will easily be performed automatically in an industrial-grade system.

The HC-based citrus peel extraction is actually so effective,\cite{9} that virtually all water-soluble compounds are brought in solution. Furthermore, to explain the exquisite smell of lemon IntegroPectin we make the hypothesis that, as it happens with waste orange peel extraction carried out under similar HC conditions, the citrus essential oil contained in the peel is emulsified in a ultrastable nanoemulsion dispersed in the aqueous phase.\cite{9} Accordingly, we call IntegroPectin (In-Pec) the pectin obtained with this process.

For the heat-stressed sample preparation, the In-Pec powder was exposed at 200 °C for 5 min. Figure 3 shows samples of both pectins.

The total phenolic content was calculated according to an adapted Folin-Ciocalteu (F-C) colorimetric assay.\cite{11}

Reporting polyphenols in terms of gallic acid equivalents (GAE) per dry gram of pectin, results in Figure 4B point to high total phenolic content for both the IntegroPectin (0.88 mg GAE/g) and, though slight lower, for the heat-stressed derivative (0.81 mg GAE/g). For comparison, the amount of polyphenols in the lemon peel vary, depending on the cultivar, between 5.12 × 10^{-3} and 8.30 × 10^{-3} mg GAE/g,\cite{12} pointing to adsorption and concentration of the waste lemon peel (peel and residual pulp) polyphenols, solubilized in water by HC, at the surface of the freeze-dried pectin.

The Oxygen Radical Absorbance Capacity (ORAC) assay was performed according to slightly modified published procedures.\cite{13} The ORAC value refers to the net area under the curve of fluorescein decay in the presence of the phenolic extract or Trolox, minus the blank area. The activity of the sample expressed in µmol of Trolox equivalents (TE) per g of In-Pec or In-Pec-Hs was calculated by using Equation 1:

\[
\text{ORAC} = k \times a \times h \times \left( \frac{S_{\text{sample}} - S_{\text{blank}}}{S_{\text{Trolox}} - S_{\text{blank}}} \right)
\]  

where \( k \) is the final dilution of the water-soluble extract; \( a \) is the ratio between the volume (in L) of the water-soluble extract and the grams of In-Pec or In-Pec-Hs; \( h \) is the final concentration of Trolox expressed as µmol/L; and \( S \) is the area under the curve of fluorescein in the presence of sample, Trolox, or buffer (blank) solution.

To test the antioxidant properties of IntegroPectin as such or thermally stressed, powders of In-Pec and In-Pec-Hs were dissolved in in phosphate-buffered saline (PBS) solution and submitted to ORAC and Folin-Ciocalteu assays. The antioxidant...
activity of the pectin samples, expressed as μmol of Trolox equivalents (TE) per g of pectin for ORAC assays and as mg of gallic acid equivalents per g of extract for the F–C assay is displayed in Figures 4A and 4B, respectively.

The ORAC values are remarkably high for both IntegroPectin (122,200 μmol TE/100 g) and its heat-stressed derivative (126,800 μmol TE/100 g). For comparison, freeze-dried olive mill wastewater rich in olive polyphenols has an ORAC of 201,100 μmol TE/100 g,[14] and black raspberry fruit has 16,210 μmol TE/100 g (on a dry matter basis).[15]

For the toxicity assay, we used human epithelial cells of the A549 cell line widely employed as epithelial cell model for drug metabolism.[16]

The A549 cells were thus treated with 0.25, 0.5, and 1 mg/mL of In-Pec or In-Pec-Hs for 24 h or with tert-butyl hydroperoxide (TBH, a model for organic hydroperoxides formed in pathological conditions widely employed to study intact biological systems).[17]

The complete absence of cytotoxicity for both IntegroPectin and heat-stressed IntegroPectin is shown by full retention of cell viability after 24 incubation of different pectin concentrations added to A549 cells.

The MTS assay (Figure 5A) shows that no toxicity was detected at all the utilized concentrations compared with the control. The result was confirmed by microscopic observation of cellular morphology in which correct cell shape was observed at any pectin concentration (Figure 5B) confirming the absence of any cell damage.

Finally, as shown by the results of the dichloro-dihydrofluorescein diacetate (DCFH-DA) quantitative assay for oxidative stress assessment of treated cells, IntegroPectin prevents oxidative stress (Figure 6).

After 24 h incubating the A549 cells with TBH alone or in combination with Int-Pec or Int-Pec-Hs, both the Int-Pec and Int-Pec-Hs were found to be able to inhibit TBH-induced stress (Figure 6A). The results were also confirmed by microscopic observation (Figures 6B and 6C) in which a significant recovery of the TBH-induced altered cell morphology and size was observed.

These results suggest that the coexisting bioactive components in the intact pectin obtained via hydrodynamic cavitation of waste lemon peel from organically grown lemon fruits in Sicily remain viable even after the application of a significant heat stress.

Only the strong antimicrobial activity of limonene[18] is diminished by the thermal treatment. Indeed, as shown in Figure 7, after incubating for 2 weeks both lemon IntegroPectin (Int-Pec) and heat-stressed IntegroPectin (Int-Pec-Hs) with the PBS buffered solution, mold formation is observed only for the heat-stressed pectin. This finding suggests that the amount of terpenes in the newly HC-extracted pectin diminishes after the pectin thermal treatment at 200 °C.

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**Figure 4.** Antioxidant activity of In-Pec and In-Pec-Hs pectin samples, expressed as μmol of Trolox equivalents (TE) per 100 g of pectin (ORAC assay, A); total phenolics content expressed mg of gallic acid equivalents per g of extract from the F–C assay (B); UV-vis absorption spectra in the 200 to 800 nm range (C).
3. Outlook and Conclusions

In conclusion, lemon pectin obtained for the first time via hydrodynamic cavitation of waste lemon peel in water (directly at pre-industrial scale) exerts a significant antioxidant activity and shows no toxic effects on human epithelial cells even at the remarkably high concentration of 1 mg/mL. These findings open the route to the development of new nutraceutical and healthcare applications of a versatile biopolymer endowed with new functionality, rapidly and conven-

Figure 5. Cell viability at different integral pectin and heat-stressed pectin concentrations compared with control (A), and cellular morphology at different pectin concentrations compared with control (B). Bar = 100 μm, Control = CTRL.

Figure 6. TBH-induced stress on A549 human epithelial cells (A), and stress inhibition due to both integral lemon pectin Int-Pec (A, middle) and heat-stressed lemon pectin Int-Pec-Hs (A, bottom) in 0.5 mg/mL concentration; microscopic observations (B, Bar = 100 μm) and cell size of the TBH-induced altered cells following addition of each pectin in 0.5 mg/mL concentration (C).
Hydrodynamic cavitation, in conclusion, is one of the enabling technologies of the emerging lemon bioeconomy. We ascribe these remarkable findings to the concomitant presence of bioflavonoids and nanoemulsified lemon oil at the surface of the freeze-dried IntegroPectin.

Lemon flavonoids are also well known to exert anti-inflammatory activity through several mechanisms, from antioxidant and radical scavenging activities through modulation of the production of other proinflammatory molecules and of proinflammatory gene expression. Most likely, IntegroPectin will be widely produced and used for multiple applications soon.

Supporting Information Summary
Supporting Information includes experimental details concerning the preparation of IntegroPectin and Heat-Stressed IntegroPectin, phenolics analysis, cytotoxicity test, ORAC assay, and ROS assessment.

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Conflict of Interest

The authors declare no conflict of interest.

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Figure 7. Integral lemon pectin (crude), and heat-stressed integral pectin (colte) after two-week incubation in phosphate-buffered saline solution.

References


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