

Characterization of Nanostructured SiliaCat Pd⁰

Valerica Pandarus · Rosaria Ciriminna ·
Francois Béland · Piera Demma Carà ·
Mario Pagliaro

Received: 29 August 2011 / Accepted: 10 November 2011 / Published online: 24 November 2011
© Springer Science+Business Media, LLC 2011

Abstract Structural investigation on nanostructured SiliaCat Pd⁰ palladium catalyst sheds light into the origins of the remarkable activity of these new catalytic materials.

Keywords Palladium · ORMOSIL · SiliaCat · Cross-coupling · Nanoparticle

1 Introduction

Sol–gel silica-based catalysts doped with catalytic species have lately emerged as a powerful chemical technology [1, 2]. In this field, the new catalyst series SiliaCat Pd⁰ (SiliaCat is a trademark of SiliCycle, Inc.) made of nanostructured Pd⁰ organosilica xerogels was recently reported for application to truly heterogeneous carbon–carbon coupling [3], debenzilation [4] and hydrogenation [5] of functionalized nitroarenes reactions.

Palladium-catalyzed carbon–carbon bond formation (cross-coupling) reactions such as those named after Suzuki–Miyaura, Mizoroki–Heck, Negishi and Sonogashira developed over the last 30 years have changed the practice of synthetic organic chemistry from a linear pattern of slow, consecutive reaction steps with protected substrates into the parallel synthesis of key precursors that are eventually then linked together at a late stage in the

process [6]. This is possible because these reactions generally tolerate the presence of functional groups in the coupling partners, and thus do not require tedious protection and deprotection steps of functional groups in the reagents.

Homogeneous cross-coupling reactions, however, have several shortcomings such as limited reusability of the expensive catalyst, which impacts cost, and palladium contamination in the product [7]. Removing residual palladium—for instance with silica-based scavengers [8]—provides a challenging task for chemists in the pharmaceutical and fine chemicals industry to reduce its content to the demanding maximum acceptable concentration limit requirements of drugs regulators.

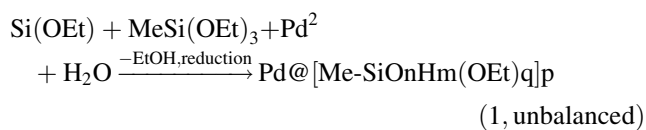
Before SiliaCat Pd⁰ no efficient sol–gel entrapped ligand-free Pd⁰ catalyst for synthetic organic chemistry was commercially available. Classical sol–gel encapsulation based on hydrolytic polycondensation of silicon alkoxides, indeed, releases large amounts of alcohols that rapidly reduce the Pd(II) precursor to catalytically inactive bulk Pd⁰ (palladium black), whereas only nanostructured Pd is able to mediate C–C coupling reactions [9]. This is not the case of SiliaCat Pd⁰ and here we describe the results of a structural investigation aimed to elucidate the origin of the remarkable activity of these new catalytic materials.

2 Results and Discussion

A whole series of different 75%-methyl modified ORMOSIL (organically modified silicate) catalysts doped with Pd⁰ nanocrystals were prepared according to the alcohol-free sol–gel synthetic methodology described elsewhere [3], involving polycondensation of MeSi(OEt)₃ and Si(OEt)₄ precursors (Eq. 1):

V. Pandarus · F. Béland (✉)
SiliCycle Inc., 2500, Parc-Technologique Blvd, Quebec, QC
G1P 4S6, Canada
e-mail: FrancoisBeland@silicycle.com

R. Ciriminna · P. D. Carà · M. Pagliaro (✉)
Istituto per lo Studio dei Materiali Nanostrutturati, CNR, via U.
La Malfa 153, Palermo 90146, Italy
e-mail: mario.pagliaro@cnr.it



An alcohol-free sol undergoes further basic catalyzed polycondensation to yield a mesoporous hydrogel that is dried to afford a xerogel doped with Pd^{2+} . The latter material is eventually treated with a mild reductant to yield nanostructured encapsulated catalyst *SiliaCat Pd⁰*. The metal load in each catalyst in Table 1 was measured using a CAMECA SX100 instrument equipped with EPMA analyzer suitable for non-destructive elemental analysis of micron-sized volumes at the surface of materials, with ppm sensitivity. The SEM pictures of the *SiliaCat Pd⁰* catalysts reveal the typical matrix structure of organosilica particles made of homogeneous particles with diameter sizes in the range from 60 to 125 μm .

The amorphous nature of the $\text{MeSiO}_{1/2}$ undoped material (prepared in our laboratory) [10] acting as entrapping catalyst matrix was confirmed by the characteristic wide XRD diffractogram (Fig. 1a). The dopant palladium crystallites, however, are made of crystalline Pd^0 nanoparticles. This is clearly shown by the XRD pattern of the powder in which the crystalline nature of the active nano-phase is evident from the succession of peaks (Table 2; Fig. 1b) characteristic of the face centered cubic structure of metallic Pd, for which a typical 5.7 nm (for *SiliaCat Pd⁰-4*) metallite particle size was calculated using the Scherrer equation [11] from the line broadening of the (111) reflection.

The Pd particle sizes of all the other catalysts studied were <6 nm, with increasingly smaller particles with decreasing palladium load. The smallest Pd crystallite size (3.2 nm) is observed for *SiliaCat Pd⁰-1* catalyst that, remarkably, showed the highest catalytic activity in all cross-coupling, debenzylolation and hydrogenation reactions in which it was employed.

2.1 FTIR

Figure 2 shows that no significant changes in absorption IR spectra of *SiliaCat Pd⁰-1* are observed before and after two

Table 1 Textural properties and load of *SiliaCat Pd⁰* catalysts (adapted from Ref. [2], with permission)

Sample	Pd loading (mmol g ⁻¹)	Surface (m ² g ⁻¹)	Pore size range (Å)
<i>SiliaCat Pd⁰-1</i>	0.03	754	40.00
<i>SiliaCat Pd⁰-2</i>	0.112	774	45.00
<i>SiliaCat Pd⁰-3</i>	0.148	724	48.75
<i>SiliaCat Pd⁰-4</i>	0.163	721	52.50

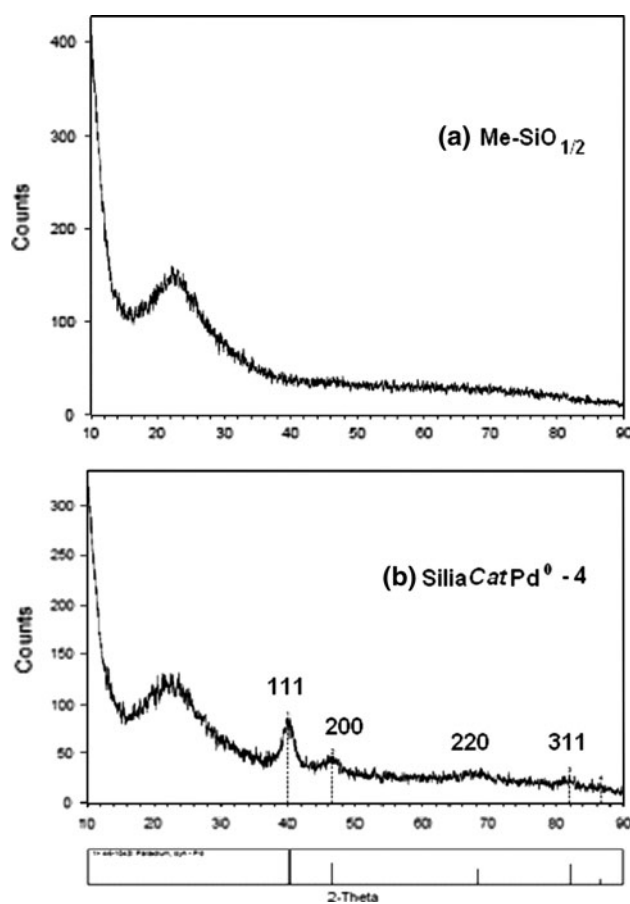


Fig. 1 Powder X-ray diffraction (XRD) pattern of *SiliaCat Pd⁰-4* catalyst

consecutive catalytic runs in Suzuki cross-coupling of 4-iodo-nitrobenzene and phenylboronic acid carried out in methanol under reflux, which is in agreement with the fact that these catalysts exhibit unprecedented stability among Pd heterogeneous catalysts and can be reused several times to achieve high coupling conversions [3] without any additional activation treatment.

The dominant peaks characteristic of the Si–O bond oscillations [12, 13] are the main higher frequency band at about 1,020 cm^{-1} ascribed to the symmetric stretching, accompanied by the bands at 1,117 cm^{-1} and 771 cm^{-1} due, respectively, to the asymmetric and symmetric stretching of the O atoms. The signals of the $-\text{CH}_3$ groups attached to Si atoms are evident by the characteristic sharp band at 1,270 cm^{-1} due to the symmetric deformation vibration of the CH_3 group, and at 2,976 cm^{-1} due to stretching vibration of C–H bonds [14].

2.2 Textural Properties

Nitrogen adsorption and desorption isotherms at 77 K were measured using a Micrometrics TriStarTM 3000 system, analyzing the resulting data with the TristarTM 3000 4,01

Table 2 X-ray powder diffraction (XRD) of SiliaCat Pd⁰-4

Catalyst	Diffraction angle 2θ				Mean crystallite size ^b (nm)
	111	200	220	311	
^a Pd ⁰	40.12	46.66	68.12	82.10	N.A.
SiliaCat Pd ⁰ -4	39.96	46.66	68.11	81.90	5.7

^a The Powder Diffraction File of The International Centre for Diffraction Data is used to identify the diffraction peaks characteristic of crystalline Pd⁰ with a face centered cubic (fcc) lattice identified Pd⁰

^b Calculated from XRD using Debye–Scherrer equation: $d = K\lambda/\beta \cos \theta$

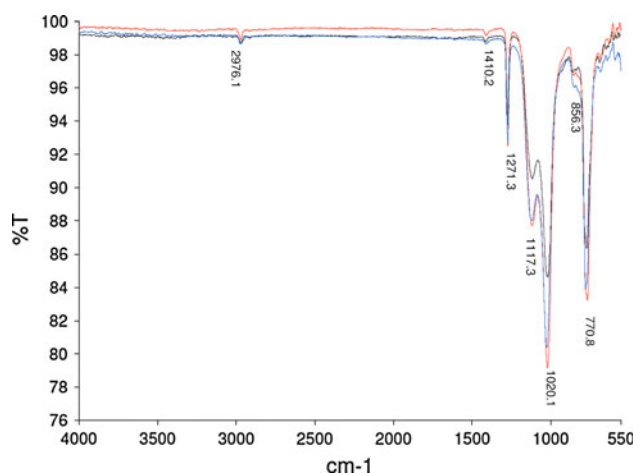


Fig. 2 IR spectra of SiliaCat Pd⁰-1 heterogeneous catalyst before (red) and after one (blue) and two (black) catalytic runs in Suzuki cross-coupling of 4-iodo-nitrobenzene and phenylboronic acid carried out in methanol under reflux. The spectra were obtained at room temperature using an ABB Bomem MB series FTIR spectrometer at a resolution of 4 cm⁻¹ and taking 30 scans per spectrum in the range of 4,000–550 cm⁻¹

software (both adsorption and desorption branches were used to calculate the pore size distribution). The type IV N₂-adsorption isotherms of all SiliaCat Pd⁰ catalysts (showing only SiliaCat Pd⁰-1 in Fig. 3) are typical of mesoporous materials [15] with large BET surface area (>720 m² g⁻¹) and a narrow pore size distribution of mesopores capable to adsorb a considerable volume of cryogenic nitrogen (>0.84 cm³ g⁻¹).

The H1 type hystereses observed for all catalysts, furthermore, are characteristic of solids consisting of particles made by consolidated aggregates of spheroidal particles with pores of uniform size and shape from which evaporation takes place at a pressure lower than that of capillary condensation, due to different size of pore mouth and pore body [15].

Results in Table 3 indicate that the textural properties of the catalysts are only slightly changing (with modest increase in the surface area and pore volume) going from SiliaCat Pd⁰-1 through SiliaCat Pd⁰-4, namely increasing the amount of water and NaOH condensation catalyst in the sol–gel process of Eq. 1.

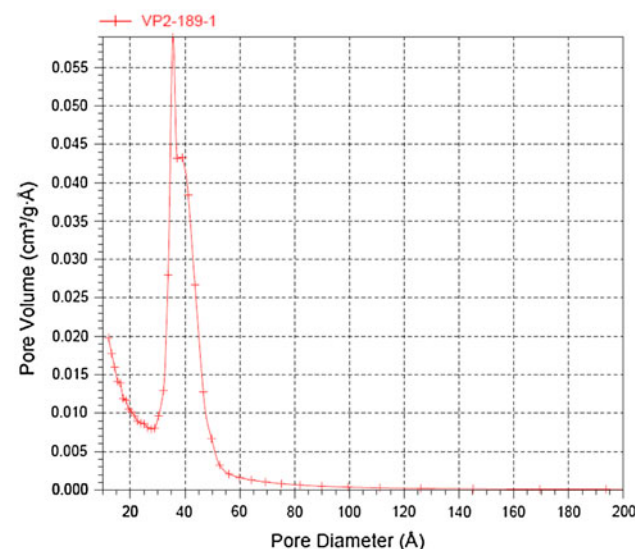
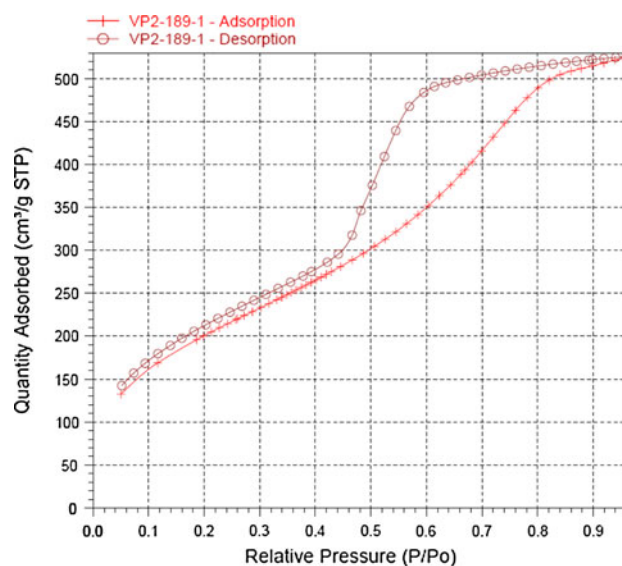
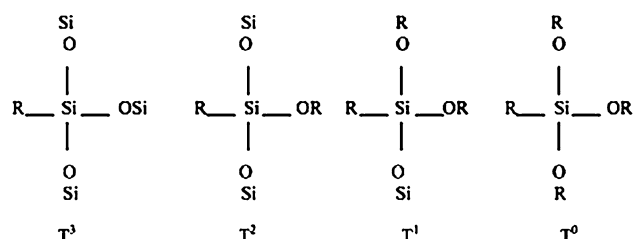


Fig. 3 N₂-adsorption and desorption isotherms and pore volume distribution of SiliaCat Pd⁰-1

This is due to the elimination of ethanol from the alcogel mixture resulting in a hydrogel in which the capillary tension at the cage solid–liquid interface is greatly reduced preventing collapse of the gel during drying [16]. Furthermore, elimination of EtOH favours alkoxide monomers

Table 3 Textural properties of the SiliaCat Pd⁰ catalysts

Catalyst	SSA (m ² g ⁻¹)	SPV (cm ³ g ⁻¹)	Pore size (Å)
SiliaCat Pd ⁰ -1	753	0.844	30.83
SiliaCat Pd ⁰ -2	773	0.926	32.96
SiliaCat Pd ⁰ -3	723	0.891	34.70
SiliaCat Pd ⁰ -4	720	0.939	36.65

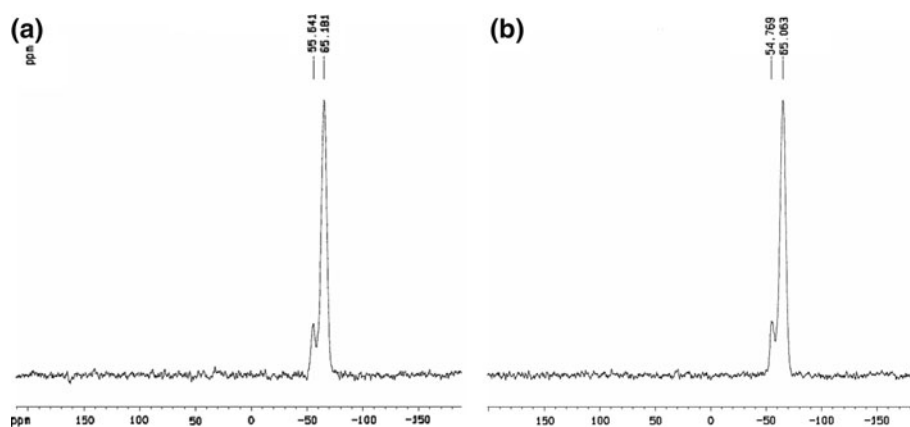
**Fig. 4** ²⁹Si Solid state NMR analysis. Species in the Tⁿ representation system

hydrolysis and slows down condensation so that rapid aggregation of the early sol particles is prevented and CH₃Si(OEt)₃ can fully hydrolyse to CH₃-Si(OH)₃ and this copolymerize with the Si(OH)₄ monomers derived by the faster TEOS hydrolysis. The outcome is an organosilica amorphous matrix with covalently bounded methyl groups homogeneously distributed in an open the silica-based network in which most of the added Pd nanophasess are encapsulated at the surface of the hydrophobic silica mesopores, and thus accessible for catalysis.

2.3 Solid State NMR

For all catalysts the ²⁹Si NMR spectra were collected and analyzed according to the chemical shifts known as the Tⁿ Si sites, where T designates the presence of 3 oxygen first neighbors and the exponent *n* (0–4) designates the number of Si second neighbors (Fig. 4) [17].

The spectra of SiliaCat Pd⁰-1 and SiliaCat Pd⁰-4 are shown in Fig. 5. The degree of cross-linking of different

Fig. 5 NMR ²⁹Si spectra of SiliaCat Pd⁰-1 (a) and of SiliaCat Pd⁰-4 (b) heterogeneous catalysts

catalysts displayed in Table 4 takes into account the contribution of various silicon species present in the matrix, according to Eq. 2: [18]

Degree of cross-linking

$$= \left[\frac{\text{area } T^1 + 2 \times \text{area } T^2 + 3 \times \text{area } T^3}{3} \right] \times 100\% \quad (2)$$

The degree of cross-linking apparently does not correlate with catalytic activity, such as in the case of lipase-containing ORMOSILs [19]. Likewise, the specific surface area and the pore size do not seem to be the decisive factor in determining the relative Pd nanophasess activities of the Pd⁰ containing hybrid gels.

We ascribe the highest catalytic activity of SiliaCat Pd⁰-1 catalyst with the smallest Pd crystallite size (3.2 nm) to the fact that smaller nanoparticles possess a higher degree of curvature, weakening the bonding of their surface atoms, and higher surface energies due to metal–metal bond deficiency of the surface atoms which results in instability and enhanced chemical activity of the surface atoms [20]. A similar increase in selective activity with decreasing crystallite size has been observed, for example, for Heck coupling reactions mediated by Pd⁰ on carbon [21].

However, other factors beyond metal dispersion influence the overall reactivity of these materials. The sol–gel entrapment of Pd isolated metallic nanophasess within the ORMOSIL matrix sol–gel cages ensures three concomitant advantages. First, it allows entrapment and stabilization of ultra-small crystalline Pd nanoparticles protecting them also from Ostwald ripening (growth in the size of the nanoparticles, highly detrimental for catalysis) [21]. Second, the strongly lipophilic nature of the ORMOSIL matrix ensures preferential adsorption of the less-reactive (lipophilic) moiety of the substrate dictating preferential access of the reactive -I groups of 4-iodobenzene to the phenyl boronic acid molecules adsorbed on the Pd nanoparticles (Fig. 6).

Table 4 ²⁹Si NMR parameters of the SiliaCat Pd⁰ catalysts

Catalyst	T ₁ ppm	T ₂ ppm	T ₃ ppm	Degree of cross-linking (%)
Literature ^{Ref} [17]	−46 to −49	−55 to −58	−62 to −70	–
MeSiO _{1/2} ^a	0	−55.58	−66.38	11.7
SiliaCat Pd ⁰ -1	0	−55.64	−65.18	11.6
SiliaCat Pd ⁰ -2	0	−55.78	−65.32	11.2 (a value)
SiliaCat Pd ⁰ -3	0	−55.58	−65.27	14.1
SiliaCat Pd ⁰ -4	0	−54.76	−65.06	11.9

Silica spectra were recorded on a Bruker Avance spectrometer (Milton, ON) at a silicon frequency of 79.5 MHz. Samples are spun at 8 kHz at magic angle at room temperature in a 4 mm ZrO rotor. A Hahn echo sequence synchronized with the spinning speed is used while applying a TPPM15 composite pulse decoupling during acquisition. 2,400 acquisitions are recorded with a recycling delay of 30 s

^a Silica gel support without palladium

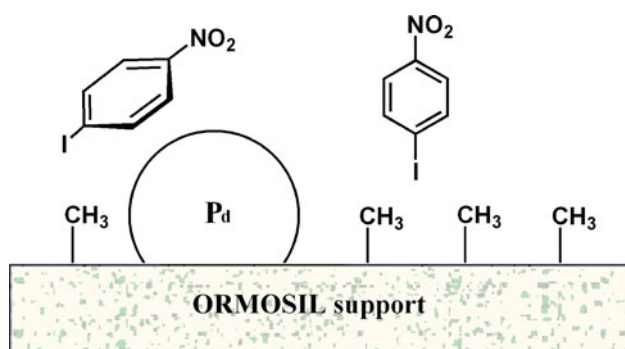


Fig. 6 Schematic representation of adsorbed 4-iodobenzene on a hydrogen saturated SiliaCat Pd⁰—hydrogel catalyst

Third, the well known hydrophobic nature of fully alkyl-modified silica xerogels ensures continuous lack of adsorbed water at the material's cage surface [22], that usually leads to secondary by-products formation as observed with most common commercial supported Pd catalysts. Accordingly, organosilica SiliaCat Pd⁰ can be safely applied for mediating the Sonogashira and Suzuki coupling reactions to give coupled products in high yield and selectivity without the need to exclude air or moisture [3].

Again, this is in agreement with knowledge about nanostructured catalytic xerogels produced from ORMOSILS [23]. Pd nanoparticles sol–gel entrapped in unmodified hydrophilic SiO₂, for example, showed only poor activity in most cross-coupling reactions (data not shown).

Finally, SiliaCat Pd⁰ differs from previously developed palladium heterogeneous technologies because nanostructured Pd⁰ is the only active species (no ligand is employed) whereas the chemically and physically stable organosilica matrix ensures unprecedented stability and ease of use. A number of new applications of this multipotent catalyst technology are emerging that, in light of the numerous practical advantages, are likely to find soon industrial application.

Acknowledgments This article is dedicated to Dr Antonio Tombolini for all he has done for a wise and positive use of the Internet in Italy in all these years. We thank Mr. Pierre Audet for ²⁹Si NMR spectra, Mr. Marc Choquette for microsonde analysis and Mr. Jean Frenette for XRD analysis, all from Laval University (Québec); and Mr. Pierre-Gilles Vaillancourt and Mr. Stéphane Houle from QC Department of SiliCycle Inc. for their valuable contribution.

References

- Ciriminna R, Carà PD, Sciortino M, Pagliaro M (2011) *Adv Synth Catal* 353:677
- Marr AC, Marr PC (2011) *Dalton Trans* 40:20
- Pagliaro M, Pandarus V, Béland F, Ciriminna R, Palmisano G, Carà PD (2011) *Catal Sci Technol*. doi:10.1039/C1CY00119A
- Pandarus V, Béland F, Ciriminna R, Pagliaro M (2011) *Chem Cat Chem* 3:xx
- Pandarus V, Ciriminna R, Béland F, Pagliaro M (2011) *Catal Sci Technol* 1:xx
- Barnard C (2008) *Platinum Metals Rev* 52:38
- Rouhi AM (2004) *Chem Eng News* 82(36):49
- Garrett CE, Prasad K (2004) *Adv Synth Catal* 346:889
- Reetz MT, de Vries JG (2004) *Chem Commun* 35:1559
- Ciriminna R, Pagliaro M, Palmisano G et al. (2010) Patent WO/2010/015081. 11 February 2010
- Sangeetha P, Seetharamulu P, Shanthy K, Narayanan S, Rao KSR (2007) *J Mol Catal A Chem* 273:244
- Galeener EG (1979) *Phys Rev B* 19:4292
- Park ES, Ro HW, Nguyen CV, Jaffe RL, Yoon DY (2008) *Chem Mater* 20:1548
- Brown JF, Vogt LH, Prescott PI (1964) *J Am Chem Soc* 86:1120
- Leonfanti G, Padovan M, Tozzola G, Venturelli B (1998) *Catal Today* 41:207
- De Witte BM, Commers D, Uytterhoeven JB (1996) *J Non Cryst Solids* 202:35
- Glaser RH, Wilkes GL, Bronnimann CE (1989) *J Non Cryst Solids* 113:73
- Sugahara Y, Okada S, Sato S, Kuroda K, Kato C (1994) *J Non Cryst Solids* 167:21
- Noureddini H, Gao X (2007) *J Sol Gel Sci Technol* 41:31
- Narayanan R, Tabor C, El-Sayed MA (2008) *Top Catal* 48:60–74
- Köhler K, Heidenreich RG, Krauter JGE, Pietsch J (2002) *Chem Eur J* 8:622
- Fidalgo A, Ciriminna R, Ilharco LM, Pagliaro M (2005) *Chem Mater* 17:6686
- Ciriminna R, Ilharco LM, Fidalgo A, Campestrini S, Pagliaro M (2005) *Soft Matter* 1:231